$0.5~\rm wt\%~Ru/\gamma$ - $Al_2O_3$  is a highly active and stable catalyst for direct conversion of biogas into renewable natural gas

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## Abstract

Landfill gas is a source of  $\mathrm{CH_4}$  emission, also rich in  $\mathrm{CO_2}$  (up to 50 vol%). It can be upgraded to renewable natural gas (RNG) by separating  $\mathrm{CO_2}$  and impurities. Alternatively, the  $\mathrm{CO_2}$  contained in biogas can be converted into  $\mathrm{CH_4}$  via the Sabatier reaction, using  $\mathrm{H_2}$  generated by water electrolysis. For industrial applications, it is beneficial to eliminate the energy intensive  $\mathrm{CO_2}$  separation step, converting biogas to RNG directly. In this work, a series of 0.02-1 wt%  $\mathrm{Ru/\gamma\text{-}Al_2O_3}$  catalysts were prepared by wet impregnation and evaluated for a single-pass conversion of  $\mathrm{CO_2\text{-}CH_4}$  mixtures. Through the catalytic performance evaluation and characterization studies, the optimal Ru loading was identified as 0.1-0.5 wt%. For these catalysts,  $\mathrm{CO_2}$  conversion of 80-87% was achieved at 450 °C and 90,000 mL/(g h), maintaining 95-99% selectivity to  $\mathrm{CH_4}$  production. These catalysts also showed excellent stability over 100 h on stream, while maintaining 99-100%  $\mathrm{CH_4}$  selectivity.

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