

# Experimental and Modeling study of the CO<sub>2</sub> absorption performance into DEEA solution in membrane contactor

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## Abstract

In this study, the absorption process of the aqueous DEEA solution for CO<sub>2</sub> capture in polytetrafluoroethylene hollow-fiber membrane contactor was investigated by both experiment and simulation. Based on the finite element analysis method, a two-dimensional steady-state mathematical model was established using COMSOL Multiphysics simulation software to calculate the CO<sub>2</sub> mass transfer flux (JCO<sub>2</sub>) of DEEA in the hollow fiber membrane contactor under non-wetting and partial wetting conditions and the distribution of CO<sub>2</sub> concentration under corresponding conditions. The results show that the predicted JCO<sub>2</sub> under 15% membrane wetting conditions is in good agreement with the experimental value, and the mass transfer performance is severely reduced under wetting conditions. In addition, a dimensionless equation was developed to predict the liquid phase, gas phase and membrane phase mass transfer coefficient and JCO<sub>2</sub>. The calculated JCO<sub>2</sub> values are in good agreement with the experimental values with the average relative deviation (AARD) of 9.4%.

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