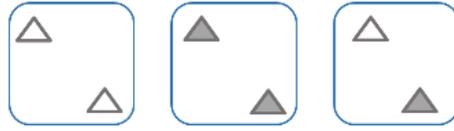


Additive



Substitutive



Response surface

